Assembly Instructions	Connector	Stripping Tool	Crimp Tool	Hex	Size
Assembly Instructions	Part Number	Part Number	Part Number	Pin	Ferrule
1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.	VE10-2029	N/A	CTV6810	N/A	9.70
	VE10-2029-1602	N/A	CTV6810	N/A	9.70
A = 5mm	VE10-2031	N/A	CTV6810	N/A	8.23

- B = 2.4mm
- C= 3.5mm



2) Insert the cable into the body. Ensure that the centre conductor and dielectric are inside the inner ring. The centre conductor must be fully inserted into the internal contact.



3) Crimp the first three raised portions (closest to the body) on the ferrule using the correct tool for the connector.

					Strip Lengths amended Ref to ferrule removed , braid to be folded back over jacket CAD Issue		MS	4	31 Mar 10	
							PDC	3	20 May 02	
							SN	2	26 Oct 01	
						First Issue		AJT	1	18 Aug 99
					DESCRIPTION OF REVISION		APPVD	ISS	DATE	
ELECTRONICS 11 Bilton Road Chelmsford ESSEX CM1 2U T: +44 (0) 1245		SCALE: Not To Scale	DRAWN BY:	P D couzens	DESCRIPTION:	DRAWING NUMBER: VAIE1101				
	Cinch Connectivity Solutions, Ltd 11 Bilton Road Chelmsford Essex CM1 2UP, England T: +44 (0) 1245 342060 F: +44 124 535 8938	DIMENSIONS: mm	CHECKED BY:	P D Couzens	Stripping and					
		TOLERANCES:	APPROVED BY:	S Nash	Instructions for Euro Crimp Plug					
			DATE:	20 May 02			PAGE: 1 OF 1			
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